

## Multi-Pleat XL-11 SC (MERV 11) (4" Nominal Depth), Engineering Specification

## 1.0 General

- 1.1 Filter shall be the Multi-Pleat SC XL-11 extended surface pleated air filter manufactured by Koch Filter Corp.
- 1.2 Filters shall be available in standard capacity pleat configuration with a depth of 4'' (nominal -3-3/4'' actual)
- 1.3 Filters shall be classified UL and cUL per the UL 900 Standard

## 2.0 Filter Materials and Construction

- 2.1 Media shall be 100% synthetic. The media will not support microbial growth.
- 2.2 Media laminated to corrosion resistant expanded metal.
- 2.3 Frame shall be a heavy duty, high strength, moisture resistant paperboard (24 point) double wall construction with an integral die-cut faceguard on the air entering and air leaving sides to prevent movement and protect the media pack and ensure media pack integrity during shipping and actual operation.
- 2.4 The media pack shall be secured within the frame with an adhesive sealant to ensure leak free construction.

## 3.0 Filter Performance

- 3.1 Filters shall be a MERV 11 when tested in accordance with the ASHRAE 52.2-2007 Test Standard
- 3.2 Filter shall have a low initial pressure drop that shall not exceed 0.29" W.G. at an air flow rate of 500 FPM.
- 3.3 Filters shall be rated to withstand a continuous operating temperature of  $150^{\circ}$ F ( $66^{\circ}$ C)
- 3.4 Filters shall have a recommended final resistance of 1.0" W.G.